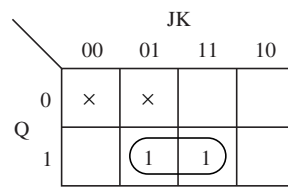


(a) Karnaugh map for S.



(b) Karnaugh map for R.